



Leather Processing Supervision Level IV

Curriculum

Based on December 2021, Version 4 Occupational Standards (OS)

December, 2021 Addis Ababa, Ethiopia



Preface

The reformed TVET-System is an outcome-based system. It utilizes the needs of the labor market and occupational requirements from the world of work as the benchmark and standard for TVET delivery. The requirements from the world of work are analyzed and documented – taking into account international benchmarking – as occupational standards (OS).

In the reformed TVET-System, curricula and curriculum development play an important role with regard to quality driven comparable TVET-Delivery. The Curricula help to facilitate the training process in a way, that trainees acquire the set of occupational competences (skills, knowledge and attitude) required at the working place and defined in the occupational standards (OS).

This curriculum has been developed by a group of professional experts from different Regional TVET Bureaus, colleges, Industries, Institutes and universities based on the occupational standard for Leather Processing Level IV.

The curriculum development process has been actively supported and facilitated by **Ministry** of Labor and Skills.

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TVET-Program Design

1.1. TVET-Program Title: Leather Processing Level IV

1.2. TVET-Program Description

The Program is designed to develop the necessary attitude, knowledge and skills of the learners to the standard required by the occupation. The contents of this program are in line with the occupational standard. Learners who successfully completed the Program will be qualified to work as a **Supervisor** with competencies elaborated in the respective OS. Graduates of the program will have the required qualification to work in the **Industry Sector** in the field of **Leather Processing.**

The prime objective of this training program is to equip the trainees with the identified competences specified in the OS. Graduates are therefore expected Manage Production Operations, Plan and Implement Production within a Work Area, Test raw materials and products, Design process and product development, perform machines set up for product change, perform production costing and implement and monitor environmentally sustainable work practices in accordance with the performance criteria described in the OS.

1.3. TVET-Program Learning Outcomes

The expected outputs of this program are the acquisition and implementation of the following units of competence: –

IND LEP4 01 1121 Manage Production Operations

IND LEP4 02 1121 Plan and Implement Production within a Work Area

IND LEP4 03 1121 Select and Test Raw Materials and Products

IND LEP4 04 1121 Design Process and Product Development

IND LEP4 05 1121 Perform Machine Set up for Product Change

IND LEP4 06 1121 Perform in Production Costing

IND LEP4 07 1121 Implement and monitor environmentally sustainable work practices

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1.4. Duration of the TVET-Program

The Program will have duration of 766 **hours** including the on-the-job practice or cooperative training time.

No	No Unit competency		ol training	Cooperative	Total	Remarks
		Theory	Practical	Training	Hours	
1.	Manage Production	24	60		84	
	Operations					
2.	Test Raw Materials and	27	60	6	93	
	Products					
3.	Design Process and	27	65	6	98	
	Product Development					
4.	Plan and Implement	33		3	36	
	Production within a Work					
	Area					
5.	Perform Machine Set up	21	50	3	74	
	for Product Change					
6.	Perform Production	21	42		63	
	Costing					
7.	Implement and monitor	30	75		105	
	environmentally					
	sustainable work practices					
	Total calculated				553	
					Hrs	

1.5. Qualification Level and Certification

Based on the descriptors elaborated on the Ethiopian National TVET Qualification Framework (NTQF) the qualification of this specific TVET Program is "Level IV".

The trainee can exit after successfully completing the modules in one level and will be awarded the equivalent institutional certificate on the level completed. However, only institutional certificate of training accomplishment will be awarded.

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1.6. Target Groups

Any citizen **with or without disability** who meets the entry requirements under items 1.7 and capable of participating in the learning activities is entitled to take part in the Program.

1.7 Entry Requirements

The prospective participants of this program are required to possess the requirements or directive of the **Ministry of Labor and Skills**.

1.8 Mode of Delivery

This TVET-Program is characterized as a formal Program on middle level technical skills. The mode of delivery is co-operative training. The time spent by the trainees in the real work place/ industry will give them enough exposure to the actual world of work and enable them to get hands-on experience.

The co-operative approach will be supported with school-based lecture-discussion, simulation and actual practice. These modalities will be utilized before the trainees are exposed to the industry environment.

Hence based on the nature of the occupation, location of the TVET institutions, and interest of the industry alternative mode of cooperative training such as apprenticeships, internship and traineeship will be employed. In addition, in the areas where industry is not sufficiently available the established production and service centers/learning factories in TVET institutions will be used as cooperative training places. The Training-Institution and identified companies have forged an agreement to co-operate with regard to the implementation of this program.

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1.9 TVET-Program Structure

Unit of Competence		Module Co	de & Title	Learning Outcomes	Duration
					(In Hours)
IND LEP4 01 1121	Manage	IND LEP4 M01 1221	Managing Production	Develop operational plan	84
	Production		Operations	Schedule work activities	
	Operations			Receive and Utilize Required Resources	
				Monitor and review operations	
				Performance Evaluation and Appraisal	
IND LEP4 02 1121	Test Raw	IND LEP4 M02 1221	Testing Raw	Identify test requirements for raw materials	93
	Materials and		Materials and	and products	
	Products		Products	Test raw materials and products	
				Report test results and maintain records	
	Design	IND LEP4 M03 1221	Designing Process	Identify and confirm specifications	98
IND LEP4 03 1121	Process and		and Product	Identify Required Resources	
	Product		Development	Prepare process design and product	
	Development			development	
				Maintain records	
IND LEP4 04 1121	Plan and	IND LEP4 M04 1221	Planning and	Identify and Determine production	36
Area/Team	Implement		Implementing	requirements	

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Unit of Com	petence	Module Co	de & Title	Learning Outcomes	Duration
					(In Hours)
	Production		Production within a	Prioritize and sequence production	
	within a Work		Work Area	processes	
				Organize team and resources	
				Implement and monitor work-flow	
				Manage variations to production plan	
				Prepare operational reports and maintain	
				records	
IND LEP4 05 1121	Perform	IND LEP4 M05 1221	Performing Machine	Adjust machine/s	74
	Machine Set-		Set-up for Product	Perform production	
	up for Product		Change	Re-adjust machine settings to meet	
	Change			requirements	
				Maintain records	
IND LEP4 06 1121	Perform	IND LEP4 M06 1221	Performing	Identify and determine the types of	63
	Production		Production Costing	production costs	
	Costing			Develop and record details for cost	
				calculation	
				Participate in total production cost	

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Unit of Competence		Module Code & Title		Learning Outcomes	Duration
					(In Hours)
				estimation	
				Report and maintain records	
IND LEP4 07 1121	Implement	IND LEP4 M07 1221	Implementing and	Identify environmentally sensitive processes	105
	and monitor		monitoring	Apply cleaner processing option	
	environmental		environmentally	Monitor cleaner processing option	
	ly sustainable		sustainable work		
	work practices		practices		

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1.10 Institutional Assessment

Two types of evaluation will be used in determining the extent to which learning outcomes are achieved. The specific learning outcomes are stated in the modules. In assessing them, verifiable and observable indicators and standards shall be used.

The **formative assessment** is incorporated in the learning modules and form part of the learning process. Formative evaluation provides the trainee with feedback regarding success or failure in attaining learning outcomes. It identifies the specific learning errors that need to be corrected, and provides reinforcement for successful performance as well. For the teacher, formative evaluation provides information for making instruction and remedial work more effective.

Summative Evaluation the other form of evaluation is given when all the modules in the program have been accomplished. It determines the extent to which competence have been achieved. And, the result of this assessment decision shall be expressed in the term 'competent or not yet competent'.

Techniques or tools for obtaining information about trainees' achievement include oral or written test, demonstration and on-site observation.

1.11 TVET Teachers Profile

The teachers conducting this particular TVET Program are **A Level** and have satisfactory practical experiences or equivalent qualifications.

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LEARNING MODULE 01

TVET-PROGRAMME: Leather Processing Level-IV

MODULE TITLE: Managing Production Operations

MODULE CODE: IND LEP4 M01 1221

NOMINAL DURATION: 84 Hours

MODULE DESCRIPTION: This module covers attitudes, knowledge and skills required to understand and monitor overall leather processing operations to use the resources efficiently and effectively within each production unit.

LEARNING OUTCOMES At the end of the module the learner will be able to:

- **LO1.** Develop operational plan
- LO2. Schedule work activities
- **LO3.** Receive and utilize required resources
- LO4. Monitor and review operations
- LO5. Undertake performance evaluation and appraisal

MODULE CONTENTS:

LO1. Develop operational plan

- 1.1 Identifying resource requirements
- 1.2 Developing operational production plan
 - 1.2.1 Work-load capacity
 - 1.2.2 Key performance indicator in production
 - 1.2.3 Contingency plan for operational production plan

LO2. Schedule work activities

- 2.1 Prioritizing tasks in operational production planning
- 2.2 Components of production planning for activities
 - 2.2.1. Setting goals and targets of planned activities
 - 2.2.2. Resource allocation and time scheduling

LO3. Receive and Utilize Required Resources

- 3.1 Organization's practices for resource and service receival
- 3.2 Implementing and assessing resource utilization efficiency & effectiveness

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LO4. Monitor and review operations

- 4.1 Monitoring production operation performance
 - 4.1.1 Evaluation of set targets
 - 4.1.2 Calculating and applying key performance indictors
 - 4.1.3 Estimation and interpretation of material consumption and associated cost
- 4.2 Identifying improvement areas and remedial solutions
- 4.3 Reviewing effectiveness of remedial actions
- 4.4 Ensuring continual improvement and compiling best practices

LO5. Undertake performance Evaluation and Appraisal

- 5.1 Documenting and communicating the review results
- 5.2 Appraisal and reporting of production operations performance result
- 5.3 Implementing feedback mechanism of the organization
- 5.4 Preparation and communication of recommendation

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LEARNING M	RNING METHODS:			
For None	Reasonable Adjustment for Trainees with Disability (TWD)			
Impaired	Deaf	Hard of hearing	Physical impairment	
Trainees				
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	❖ Organize the class room seating	
discussion	❖ Arrange the class room seating to be	arrangement to be accessible to trainees	arrangement to be accessible for	
	conducive for eye to eye contact	❖ Speak loudly	wheelchairs users.	
	❖ Make sure the luminosity of the light of class	❖ Ensure the attention of the trainees	❖ Facilitate and support the	
	room is kept	❖ Present the lecture in video format	trainees who have severe	
	 Introduce new and relevant vocabularies 	❖ Ensure the attention of the trainees	impairments on their upper	
	 Use short and clear sentences 		limbs to take note	
	❖ Give emphasis on visual lecture and ensure		 Provide Orientation on the 	
	the attention of the trainees		physical feature of the work	
	❖ Avoid movement during lecture time		shop	
	❖ Present the lecture in video format			
	❖ Summarize main points			

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Demonstration	❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
	 Use video recorded material 	 Use Video recorded material 	trainees having severe upper
	 Ensure attention of the trainees 	 Ensure the attention of the trainees 	limbs impairment to operate
	 Provide structured training 	 Provide tutorial support 	equipment/ machines
	 Show clear and short method 	(if necessary)	❖ Assign peer trainees to assist
	❖ Use gesture		❖ Conduct close follow up
	 Provide tutorial support (if necessary) 		❖ Provide tutorial support
			(if necessary
Group	 Use sign language interpreters 	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
discussion	❖ Facilitate the integration of trainees with	group members	peers
	group members	❖ Conduct close follow up	
	❖ Conduct close follow up	❖ Introduce the trainees with other group	
	❖ Introduce the trainees with other group	member	
	member	 Inform the group members to speak loudly 	
	*		
Exercise	❖ Conduct close follow up and guidance	❖ Conduct close follow up and guidance	❖ Assign peer trainees
	 Provide tutorial support if necessary 	 Provide tutorial support if necessary 	❖ Use additional nominal hours if
	* provide special attention in the	provide special attention in the process/	necessary

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	process/practical training	practical training	
	❖ Introduce new and relevant vocabularies		
	❖ Use sign language interpreter	 Provide briefing /orientation on the 	
Individual	Provide briefing /orientation on the	assignment	
assignment	assignment	 Provide visual recorded material 	
	 Provide visual recorded material 		
ASSESSMENT N	METHODS:		,
Interview	❖ Use sign language interpreter	❖ Speak loudly	❖ Use written response as an
	 Ensure or conform whether the proper 	 Using sign language interpreter if necessary 	option for the trainees having
	communication was conducted with the		speech challenges
	trainee through the service of the sign		
	language interpreter		
	 Use short and clear questioning 		
	❖ Time extension		
Written test	❖ Prepare the exam using short sentences,	 Prepare the exam using short sentences, 	❖ Use oral response as an option
	multiple choices, True or False, matching and	multiple choices, True or False, matching	to give answer for trainees
	short answers	and short answers if necessary.	having severe upper limb
	❖ Avoid essay writing		impairment

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	❖ Time extension		❖ Time extension for trainees
			having severe upper limb
			impairment
Demonstration	❖ Use sign language interpreter	❖ Provide activity based assessment	❖ Provide activity based
/ Observation	 Brief on the instruction of the exam 	❖ Brief on the instruction of the exam	assessment
	 Provide activity-based/ practical assessment 	❖ Use loud voice	❖ Conduct close follow up
	method	❖ Time extension	❖ Time extension
	❖ Time extension		*

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Assessment criteria

LO1. Develop operational plan

- Resource requirements are identified, analyzed and documented and an operational plan is developed based on the results from Consultation processes
- Availability of resource and workability of operational plan communicated as per work place procedures
- Key performance indicators are identified and communicated
- Contingency plans are developed, communicated and implemented at appropriate stages of operational plan, if necessary

LO2. Schedule work activities

- Tasks/work activities to be completed are identified, prioritized and sequenced as per operational plan and availability of resources
- Tasks/work activities are broken down into achievable components with expected goal and target in accordance with set time frames
- Resources are allocated as per requirements of the activity
- Schedule of work activities is coordinated with personnel concerned

LO3. Receive and Utilize Required Resources

- Resources and services are received in accordance with organization's practices for resource management
- Tasks in production operations are executed according to the set plan
- Efficient and effective utilization of resources are assessed and implemented

LO4. Monitor and review operations

- Key performance indicators are applied to monitor the production plans and targets
- Input consumption and related production costs are analyzed and interpreted to provide financial information to determine the profit and productivity.
- Review is based on comprehensive consultation with appropriate personnel on outcomes of work plans and reliable feedback
- Work plans, strategies and implementation are reviewed based on accurate, relevant

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and current information

- Areas for improvement are identified, solutions/remedial actions recommended, and prompt action is taken to rectify the situation
- Implementation of developed systems are monitored to ensure continual improvement of best practices

LO5. Undertake Performance Evaluation and Appraisal

- Results of review are documented and communicated with concerned parties for continual improvement
- Performance appraisal is conducted in accordance with organization rules and regulations
- Performance appraisal report is prepared and documented regularly as per organization requirements.
- Feedback mechanisms are implemented in line with organization policies
- Recommendations are prepared and presented to appropriate personnel/authorities

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Annex: Resource Requirements

	IND LEP4 M01 1221-				
	Managi	ng Production Oper	rations		
Item	Category/Item	Description/	Quantity	Recommended	
No.		Specifications		Ratio	
				(Item: Trainee)	
A.	Learning Materials				
1	TTLM.	Prepared by the trainer	25	1:1	
2	Reference				
2.1	The Tanning Engineering	Assomac Edition	5	1:5	
2.1	Notebooks	2002	3	1:5	
2.2	Leather Technologists Pocket	SLTC 1999	5	1:5	
	Book		3	1.3	
2.3	Machine operating manuals	Manufacturers	1	1:25	
В.	Learning Facilities &				
	Infrastructure				
1	Lecture room / work shop		1	1:25	
2	Library		1	1:25	
C.	Consumable Materials				
1	Copy paper	A4 size	5 rim	1:5	
D.	Tools and Equipments				
1	White/black board		1	1:25	
2	Marker/chalk		1pkt	1:25	
3	Duster		2	2:25	
4	LCD Projector		1	1:25	
5	Laptop		1	1:25	
6	Calculator		5	1:5	
			25	1:1	

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LEARNING MODULE 02

TVET-PROGRAMME: Leather Processing Level-IV

MODULE TITLE: Testing Raw Materials and Products

MODULE CODE: IND LEP4 M02 1221

NOMINAL DURATION: 93 Hours

MODULE DESCRIPTION: This module covers the knowledge, attitude and skills required for the selection and testing of raw materials and products associated with product development, production and/or quality assurance activities.

LEARNING OUTCOMES At the end of the module the learner will be able to:

- LO1. Identify test requirements for raw material and products
- LO2. Test raw materials and products
- LO3. Report test results and maintain records

MODULE CONTENTS:

LO1. Identify test requirements for raw materials and products

- 1.1 Requirements for the selection of raw materials and products
- 1.2 Selecting of raw materials for designated use in leather production

LO2. Test raw materials and products

- 2.1 Identifying and selecting test methods and equipment
- 2.2 Perform testing of raw materials and products for suitability

LO3. Report test results and maintain records

- 3.1 Organizing and analyzing test results
- 3.2 Interpretation of test result data using sources of information
- 3.3 Reporting and maintaining testing outcomes

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LEARNING	LEARNING METHODS:					
For None	Reasonable Adjustment for Trainees with I	Disability (TWD)				
Impaired	Deaf	Hard of hearing	Physical impairment			
Trainees						
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	❖ Organize the class room seating			
discussion	❖ Arrange the class room seating to be	arrangement to be accessible to trainees	arrangement to be accessible for			
	conducive for eye to eye contact	❖ Speak loudly	wheelchairs users.			
	❖ Make sure the luminosity of the light	 Ensure the attention of the trainees 	❖ Facilitate and support the			
	of class room is kept	❖ Present the lecture in video format	trainees who have severe			
	 Introduce new and relevant 	 Ensure the attention of the trainees 	impairments on their upper			
	vocabularies		limbs to take note			
	 Use short and clear sentences 		 Provide Orientation on the 			
	 Give emphasis on visual lecture and 		physical feature of the work			
	ensure the attention of the trainees		shop			
	❖ Avoid movement during lecture time					
	❖ Present the lecture in video format					
	 Summarize main points 					

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Demonstration	❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
	 Use video recorded material 	 Use Video recorded material 	trainees having severe upper
	 Ensure attention of the trainees 	 Ensure the attention of the trainees 	limbs impairment to operate
	 Provide structured training 	 Provide tutorial support 	equipment/ machines
	 Show clear and short method 	(if necessary)	❖ Assign peer trainees to assist
	 Use gesture 		❖ Conduct close follow up
	❖ Provide tutorial support (if		 Provide tutorial support
	necessary)		(if necessary
Group	 Use sign language interpreters 	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
discussion	❖ Facilitate the integration of trainees	group members	peers
	with group members	 Conduct close follow up 	
	 Conduct close follow up 	 Introduce the trainees with other group 	
	❖ Introduce the trainees with other group	member	
	member	 Inform the group members to speak 	
	.	loudly	
Exercise	❖ Conduct close follow up and guidance	❖ Conduct close follow up and guidance	❖ Assign peer trainees
	❖ Provide tutorial support if necessary	❖ Provide tutorial support if necessary	❖ Use additional nominal hours if
	provide special attention in the	provide special attention in the process/	necessary

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		process/practical tra	ining		pra	actical training		
	*	Introduce new and r	elevant					
		vocabularies						
	*	Use sign language in	nterpreter	*	Pro	ovide briefing /orientation on the		
Individual	*	Provide briefing /ori	ientation on the		ass	signment		
assignment		assignment		*	Pro	ovide visual recorded material		
	*	Provide visual recor	ded material					
ASSESSMENT	MI	ETHODS:						
Interview	*	Use sign language in	nterpreter	*	Sp	eak loudly	*	Use written response as an
	*	Ensure or conform v	whether the proper	*	Us	ing sign language interpreter if		option for the trainees having
		communication was	conducted with		nec	cessary		speech challenges
		the trainee through t	the service of the					
		sign language interp	preter					
	*	Use short and clear	questioning					
	*	Time extension						
Written	*	Prepare the exam us	ing short	*	Pre	epare the exam using short sentences,	*	Use oral response as an option
test		sentences, multiple	choices, True or		mu	altiple choices, True or False, matching		to give answer for trainees
		False, matching and	short answers		and	d short answers if necessary.		having severe upper limb
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	❖ Avoid essay writing		impairment
	Time extension		❖ Time extension for trainees
			having severe upper limb
			impairment
Demonstratio	 Use sign language interpreter 	❖ Provide activity based assessment	❖ Provide activity based
n/	❖ Brief on the instruction of the exam	❖ Brief on the instruction of the exam	assessment
Observation	 Provide activity-based/ practical 	❖ Use loud voice	❖ Conduct close follow up
	assessment method	❖ Time extension	❖ Time extension
	❖ Time extension		*

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Assessment criteria

LO1. Identify test requirements for raw materials and products

- Requirements for the selection of raw materials and products are clarified and confirmed in accordance with tannery procedures
- Raw materials appropriate for the designated use are selected based on the requirements and workplace context

LO2. Test raw materials and products

- Required test method and relevant equipment are identified or selected
- Selected raw materials and products are tested for suitability in accordance with quality standards and workplace context

LO3. Report test results and maintain records

- Sources of information for interpretation are used, where required
- Test results are organized and analyzed against required specifications and in accordance with tannery requirement
- Data is interpreted against requirements
- Outcomes are reported in accordance with tannery procedures
- Maintain records and related test reports

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Annex: Resource Requirements

Item	Category/Item	Description/	Quantity	Recommended
No.		Specifications		Ratio
				(Item: Trainee)
A.	Learning Materials			
1	TTLM.	Prepared by the	25	1.1
1	IILM.	trainer	25	1:1
2	Reference book			
	Leather Technicians Hand	J.H. Sharphouse,		
2.1		BSc. Revised	5	1:5
	book	edition 1983		
	Theory and Duesties of Leather	K.T. Sarkar.		
2.2	Theory and Practice of Leather Manufacture Revised Edition 2005	Revised Edition	5	1:5
2.3	Possible Defects in leather	Gerard John	5	1.5
	production		3	1:5
2.4	Leather Technologists Pocket	SLTC 1999	5	1:5
2.4	Book		3	1.3
2.5	Machine operating manuals	manufacturers	1	1:25
В.	Learning Facilities &			
	Infrastructure			
1	Lecture room / work shop		1	1:25
2	Library		1	1:25
3	Testing laboratory			
4	Lap top		1	1:25
5	LCD projector		1	1:25
6	White/Black board		1	1:25
C.	Consumable Materials			
1	Copy paper	A4 size	5 rim	1:5

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D.	Tools and Equipments			
1	Personal protective equipment	Glove, eye google, face mask, apron, coat	25	1:1
2	Calculator			
3	Measuring Devices (weighing balance, cylinder, viscometer, Baume meter, pH meter/paper, length scale)	As required	1	1:25
4	Working table	As required	5	1:5

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LEARNING MODULE 03

TVET-PROGRAMME: Leather Processing Supervision Level-IV

MODULE TITLE: Designing Process and Product Development

MODULE CODE: IND LEP4 M03 1221

NOMINAL DURATION: 98 Hours

MODULE DESCRIPTION: This module covers the knowledge, attitude and skills required to design process recipes for developing different products in each stage of leather processing industry.

LEARNING OUTCOMES

At the end of the module the learner will be able to:

- LO1. Identify and confirm specifications
- LO2. Identify Required Resources
- LO3. Prepare process design and product development
- LO4. Maintain Records

MODULE CONTENTS:

LO1. Identify and confirm specifications

- 1.1 Identify and confirm product and process specification or requirements
- 1.2 Examine sample material or product

LO2. Identify Required Resources

- 2.1 Identifying resources and information for process design and product development
- 2.2 Assessing input material for product development
- 2.3 Assessing technology options for process design and product development

LO3. Prepare process design and product development

- 3.1 Performing process design and product development activities
- 3.2 Evaluating and approving developed product

LO4. Maintain Records

- 4.1 Records in process design and product development
- **4.2** Documenting and Communicating process design and product development

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LEARNING	LEARNING METHODS:				
For None	r None Reasonable Adjustment for Trainees with Disability (TWD)				
Impaired	Deaf	Hard of hearing	Physical impairment		
Trainees					
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	❖ Organize the class room seating		
discussion	❖ Arrange the class room seating to be conducive for	arrangement to be accessible to trainees	arrangement to be accessible for		
	eye to eye contact	❖ Speak loudly	wheelchairs users.		
	❖ Make sure the luminosity of the light of class room	 Ensure the attention of the trainees 	❖ Facilitate and support the		
	is kept	❖ Present the lecture in video format	trainees who have severe		
	❖ Introduce new and relevant vocabularies	❖ Ensure the attention of the trainees	impairments on their upper		
	 Use short and clear sentences 		limbs to take note		
	❖ Give emphasis on visual lecture and ensure the		 Provide Orientation on the 		
	attention of the trainees		physical feature of the work		
	❖ Avoid movement during lecture time		shop		
	❖ Present the lecture in video format				
	❖ Summarize main points				

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Demonstrati	❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
on	 Use video recorded material 	 Use Video recorded material 	trainees having severe upper
	 Ensure attention of the trainees 	 Ensure the attention of the trainees 	limbs impairment to operate
	❖ Provide structured training	❖ Provide tutorial support	equipment/ machines
	 Show clear and short method 	(if necessary)	❖ Assign peer trainees to assist
	❖ Use gesture		❖ Conduct close follow up
	❖ Provide tutorial support (if necessary)		❖ Provide tutorial support
			(if necessary
Group	 Use sign language interpreters 	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
discussion	❖ Facilitate the integration of trainees with group	group members	peers
	members	❖ Conduct close follow up	
	Conduct close follow up	❖ Introduce the trainees with other group	
	❖ Introduce the trainees with other group member	member	
	*	❖ Inform the group members to speak loudly	
Exercise	 Conduct close follow up and guidance 	❖ Conduct close follow up and guidance	❖ Assign peer trainees
	❖ Provide tutorial support if necessary	❖ Provide tutorial support if necessary	❖ Use additional nominal hours if
	provide special attention in the process/practical	❖ provide special attention in the process/	necessary
	training	practical training	

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	❖ Introduce new and relevant vocabularies		
	 Use sign language interpreter 	❖ Provide briefing /orientation on the	
Individual	 Provide briefing /orientation on the assignment 	assignment	
assignment	❖ Provide visual recorded material	❖ Provide visual recorded material	
ASSESSME	NT METHODS:		
Interview	 Use sign language interpreter 	❖ Speak loudly	❖ Use written response as an
	 Ensure or conform whether the proper 	 Using sign language interpreter if necessary 	option for the trainees having
	communication was conducted with the trainee		speech challenges
	through the service of the sign language interpreter		
	 Use short and clear questioning 		
	❖ Time extension		
Written	❖ Prepare the exam using short sentences, multiple	❖ Prepare the exam using short sentences,	❖ Use oral response as an option
test	choices, True or False, matching and short answers	multiple choices, True or False, matching	to give answer for trainees
	❖ Avoid essay writing	and short answers if necessary.	having severe upper limb
	❖ Time extension		impairment
			 Time extension for trainees
			having severe upper limb
			impairment

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Demonstra	❖ Use sign language interpreter	❖ Provide activity based assessment	❖ Provide activity based
tion/	 Brief on the instruction of the exam 	❖ Brief on the instruction of the exam	assessment
Observatio	 Provide activity-based/ practical assessment method 	❖ Use loud voice	❖ Conduct close follow up
n	❖ Time extension	❖ Time extension	 Time extension
			*

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Assessment criteria

LO1. Identify and confirm specifications

- Detail of requirements/specifications is documented
- Input material is examined to confirm the required specifications and properties

LO2. Identify Required Resources

- Required resources and information are identified, listed and obtained in relation to process design and product development
- Technological options are assessed in order to utilize the resources efficiently, effectively and eco-friendly

LO3. Prepare process design and product development

- Process design and product development activities are performed together with relevant personal
- Development results are communicated for further action
- Process design and product development records are maintained and documented, in accordance with workplace practices

LO4. Maintain Records

 Process design and product development records are maintained and documented, in accordance with workplace practices

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Annex: Resource Requirements

IND	IND LEP4 M03 1221 Design Process and Product Development					
Item	Category/Item	Description/	Quantity	Recommended		
No.		Specifications		Ratio		
				(Item: Trainee)		
A.	Learning Materials					
1	TTLM.	Prepared by the trainer	25	1:1		
2	Reference book					
2.1	Leather Technicians Hand	J.H. Sharphouse, BSc.	5	1:5		
2.1	book	Revised edition 1983	3			
2.2	Theory and Practice of Leather	K.T. Sarkar. Revised		1.5		
2.2	Manufacture	Edition 2005	5	1:5		
2.3	The Tanning Engineering	Assomac Edition 2002	5	1:5		
2.3	Notebooks		3	1.5		
2.4	Possible Defects in leather	Gerard John	5	1:5		
2.4	production		3	1.5		
2.5	Chemistry and Technology of	O, Flaherty, 1978	5	1:5		
2.3	leather		3			
2.6	Leather Technologists Pocket	SLTC 1999	5	1:5		
2.0	Book		3	1.5		
2.7	Machine operating manuals	manufacturers				
В.	Learning Facilities &					
ъ.	Infrastructure					
1	Lecture room / work shop	Standard	1	1:25		
2	Library	Standard	1	1:25		
3	Model tannery	Standard	1	1:25		
4	Testing laboratory	Standard	1	1:25		
5	Lap top	Standard	1	1:25		
6	LCD projector	Standard	1	1:25		
7	White/Black board	Standard	1	1:25		

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C.	Consumable Materials			
		Raw hide/skin/ wet blue/		
1	Raw material	crust/finished leather,	As	
1		Process Chemical/ lab	required	
		reagents		
2	Paper	A4/A3 size	5 rim	1:5
3	Marker/chalk	Standard	1pkt	1:25
4	Duster	Standard	2	2:25
D.	Tools and Equipments			
1	Personal protective equipment	Glove, eye google, face	25	1:1
1	Tersonal protective equipment	mask, apron, coat	23	1.1
	Measuring devices (weighing	As required		
2	balance, Cylinder, pH		1	1:25
2	meter/paper, viscometer, Baume		1	1.25
	meter, length scale)			

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LEARNING MODULE 04

TVET-PROGRAMME: Leather Processing Level-IV

MODULE TITLE: Planning and Implementing Production within a Work Area

MODULE CODE: IND LEP4 M04 1221

NOMINAL DURATION: 36 Hours

MODULE DESCRIPTION: This module covers the knowledge, attitude and skills required to plan and implement production within a specified work area in leather processing industry.

LEARNING OUTCOMES

At the end of the module the learner will be able to:

- **LO1.** Identify and Determine production requirements
- **LO2.** Prioritize production orders
- LO3. Organize team and resources
- LO4. Implement and monitor work-flow
- LO5. Manage variations to production plan
- **LO6.** Prepare operational reports and maintain records

MODULE CONTENTS:

LO1. Identify and Determine production requirements

- 1.1 Identifying resource requirements for production order planning
- 1.2 Assess requirements for production order planning
 - 1.2.1 Determining production tasks
 - 1.2.2 Determining material requirements

LO2. Prioritize production orders

- 2.1 prioritizing and sequencing tasks for production planning
- 2.2 Production process planning and communication

LO3. Organize team and resources

3.1 Organizing resources for production processes

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- 3.1.1 Work team selection, organization and guidance
- 3.1.2 Facility, equipment, material and other resources for production process
- 3.2 Scheduling production processes according to workplace and OHS practices

LO4. Implement and monitor work-flow

- 4.1 Undertaking work-plan
- 4.2 Methods of directing works and monitoring processes workflow
- 4.3 Identifying and Troubleshooting bottleneck areas in the workflow

LO5. Manage variations to production plan

- 5.1 Identifying and dealing with inefficiencies during production plan implementation
- 5.2 Production plan variations and their systematic corrections
 - 5.2.1. Work re-allocation and coordination to meet production schedule and specification
 - 5.2.2. Re-defining and communicating team/individual responsibilities

LO6. Prepare operational reports and maintain records

- 6.1 Report preparation and documentation
 - 6.1.1 production performance report
 - 6.1.2 process variations record
 - 6.1.3 troubleshooting measures

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LEARNING	LEARNING METHODS:				
For None	Reasonable Adjustment for Trainees with Disability (TWD)				
Impaired	Deaf	Hard of hearing	Physical impairment		
Trainees					
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	❖ Organize the class room seating		
discussion	❖ Arrange the class room seating to be conducive for	arrangement to be accessible to trainees	arrangement to be accessible for		
	eye to eye contact	❖ Speak loudly	wheelchairs users.		
	❖ Make sure the luminosity of the light of class room	 Ensure the attention of the trainees 	❖ Facilitate and support the		
	is kept	❖ Present the lecture in video format	trainees who have severe		
	 Introduce new and relevant vocabularies 	 Ensure the attention of the trainees 	impairments on their upper		
	 Use short and clear sentences 		limbs to take note		
	❖ Give emphasis on visual lecture and ensure the		 Provide Orientation on the 		
	attention of the trainees		physical feature of the work		
	❖ Avoid movement during lecture time		shop		
	❖ Present the lecture in video format				
	❖ Summarize main points				

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Demonstrati	❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
on	 Use video recorded material 	 Use Video recorded material 	trainees having severe upper
	 Ensure attention of the trainees 	 Ensure the attention of the trainees 	limbs impairment to operate
	❖ Provide structured training	❖ Provide tutorial support	equipment/ machines
	 Show clear and short method 	(if necessary)	❖ Assign peer trainees to assist
	❖ Use gesture		❖ Conduct close follow up
	❖ Provide tutorial support (if necessary)		❖ Provide tutorial support
			(if necessary
Group	 Use sign language interpreters 	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
discussion	❖ Facilitate the integration of trainees with group	group members	peers
	members	❖ Conduct close follow up	
	 Conduct close follow up 	❖ Introduce the trainees with other group	
	❖ Introduce the trainees with other group member	member	
	*	❖ Inform the group members to speak loudly	
Exercise	 Conduct close follow up and guidance 	 Conduct close follow up and guidance 	❖ Assign peer trainees
	❖ Provide tutorial support if necessary	❖ Provide tutorial support if necessary	❖ Use additional nominal hours if
	provide special attention in the process/practical	provide special attention in the process/	necessary
	training	practical training	

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	❖ Introduce new and relevant vocabularies		
	 Use sign language interpreter 	❖ Provide briefing /orientation on the	
Individual	 Provide briefing /orientation on the assignment 	assignment	
assignment	❖ Provide visual recorded material	❖ Provide visual recorded material	
ASSESSME	NT METHODS:		
Interview	❖ Use sign language interpreter	❖ Speak loudly	❖ Use written response as an
	 Ensure or conform whether the proper 	 Using sign language interpreter if necessary 	option for the trainees having
	communication was conducted with the trainee		speech challenges
	through the service of the sign language interpreter		
	 Use short and clear questioning 		
	❖ Time extension		
Written	❖ Prepare the exam using short sentences, multiple	❖ Prepare the exam using short sentences,	❖ Use oral response as an option
test	choices, True or False, matching and short answers	multiple choices, True or False, matching	to give answer for trainees
	❖ Avoid essay writing	and short answers if necessary.	having severe upper limb
	❖ Time extension		impairment
			❖ Time extension for trainees
			having severe upper limb
			impairment

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Demonstra	❖ Use sign language interpreter	 Provide activity based assessment 	❖ Provide activity based
tion/	 Brief on the instruction of the exam 	 Brief on the instruction of the exam 	assessment
Observatio	 Provide activity-based/ practical assessment method 	 Use loud voice 	❖ Conduct close follow up
n	Time extension	❖ Time extension	 Time extension
			*

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LO1. Identify and Determine production requirements

- Resources required for the production order are identified
- Estimated quantity and quality requirements are identified as per the actual production capacities
- Production processes and material requirements are determined

LO2. Prioritize production orders

- Steps required for the process sequence are identified ensuring production orders
- Work is prioritized taking into account production demands, resource availability,
 customer requests and requirements, efficient use of resources
- Workplace plan is undertaken and communicated

LO3. Organize team and resources

- Work team is selected, organized and guided in accordance with workplace practices
- Facility, equipment and material and resources required for the production process are identified and organized in accordance with the production schedule and OHS practices

LO4. Implement and monitor work-flow

- Work flow is planned and monitored to ensure production schedule
- Methods are implemented to ensure that work is directed to each work area or location as required, and potential bottleneck areas are identified
- Troubleshooting occurs on a regular basis in response to breakdowns, absenteeism and other factors

LO5. Manage variations to production plan

- Results of review are documented and communicated with concerned parties for continual improvement
- Inefficiencies are identified and dealt in accordance with workplace production

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practices

- Systematic implementation of variations to the production plan are coordinated to ensure production schedule and specifications
- Work is re-allocated in accordance with production priorities, where required
- Team or individual responsibilities are defined and communicated

LO6. Prepare operational reports and maintain records

- Detailed report is prepared on production performance, process variations, troubleshooting measures
- Records are maintained, where necessary, in accordance with workplace procedures

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Annex: Resource Requirements

IND	IND LEP4 M04 1221- Planning and Implementing Production within a Work Area				
Item	Category/Item	Description/	Quantity	Recommended	
No.		Specifications		Ratio	
				(Item: Trainee)	
A.	Learning Materials				
1	TTLM.	Prepared by the trainer	25	1:1	
2	Reference book				
2.1	The Tanning Engineering Notebooks	Assomac Edition 2002	5	1:5	
2.2	Leather Technologists Pocket Book	SLTC 1999	5	1:5	
2.3	Machine operating manuals	manufacturers			
В.	Learning Facilities & Infrastructure				
1	Lecture room / work shop	Standard	1	1:25	
2	Library	Standard	1	1:25	
3	Model tannery	Standard	1	1:25	
4	Lap top	Standard	1	1:25	
5	LCD projector	Standard	1	1:25	
6	White/Black board	Standard	1	1:25	
C.	Consumable Materials				
1	Copy paper	A4 size	5 rim	1:5	
2	Marker/chalk	Standard	1pkt	1:25	
3	Duster	Standard	2	2:25	
D.	Tools and Equipment				
1	PPE (overcoat, boot, glove)	Standard	25	1:1	
	Measuring devices (weighing balance,	Standard			
2	Cylinder, pH meter/paper, viscometer,		1	1:25	
	Baume meter, length scale)				

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LEARNING MODULE -05

TVET-PROGRAMME: Leather Processing Level-IV

MODULE TITLE: Performing Machines Set-up for Product Change

MODULE CODE: IND LEP4 M05 1221

NOMINAL DURATION: 74 Hours

MODULE DESCRIPTION: This module covers the attitudes, knowledge and skills required to set up machines for production changes in various leather processing operations

LEARNING OUTCOMES

At the end of the module the learner will be able to:

LO1 Adjust machine/s

LO2 Perform production

LO3 Re-adjust machine settings to meet requirements

LO4 Maintain records

MODULE CONTENTS:

LO1. Adjust machine

- 1.1 Interpreting product specifications for machine setting
- 1.2 Reviewing machine operations instructions and OHS practices

LO2. Perform sample production

- 2.1 Preparation of sample materials
- 2.2 Setting and operating of machine in new adjustment
- 2.3 Testing sample for new adjustment

LO3. Re-adjust machine settings to meet requirements

- 3.1 Interpreting results of sample produced for correct machine adjustment
- 3.2 Readjusting the machine to meet the new product requirement

LO4 Maintain records

- 4.1 Documentation and communication for new machine adjustment
- 4.2 Maintaining records

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LEARNING	NG METHODS:			
For None	Reasonable Adjustment for Trainees with Disability (TWD)			
Impaired	Deaf	Hard of hearing	Physical impairment	
Trainees				
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	❖ Organize the class room seating	
discussion	❖ Arrange the class room seating to be conducive for	arrangement to be accessible to trainees	arrangement to be accessible for	
	eye to eye contact	❖ Speak loudly	wheelchairs users.	
	❖ Make sure the luminosity of the light of class room	 Ensure the attention of the trainees 	❖ Facilitate and support the	
	is kept	❖ Present the lecture in video format	trainees who have severe	
	❖ Introduce new and relevant vocabularies	 Ensure the attention of the trainees 	impairments on their upper	
	 Use short and clear sentences 		limbs to take note	
	❖ Give emphasis on visual lecture and ensure the		 Provide Orientation on the 	
	attention of the trainees		physical feature of the work	
	❖ Avoid movement during lecture time		shop	
	❖ Present the lecture in video format			
	❖ Summarize main points			

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Demonstrati	❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
on	 Use video recorded material 	 Use Video recorded material 	trainees having severe upper
	 Ensure attention of the trainees 	 Ensure the attention of the trainees 	limbs impairment to operate
	❖ Provide structured training	❖ Provide tutorial support	equipment/ machines
	 Show clear and short method 	(if necessary)	❖ Assign peer trainees to assist
	❖ Use gesture		❖ Conduct close follow up
	❖ Provide tutorial support (if necessary)		❖ Provide tutorial support
			(if necessary
Group	 Use sign language interpreters 	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
discussion	❖ Facilitate the integration of trainees with group	group members	peers
	members	❖ Conduct close follow up	
	❖ Conduct close follow up	❖ Introduce the trainees with other group	
	❖ Introduce the trainees with other group member	member	
	*	❖ Inform the group members to speak loudly	
Exercise	 Conduct close follow up and guidance 	❖ Conduct close follow up and guidance	❖ Assign peer trainees
	❖ Provide tutorial support if necessary	❖ Provide tutorial support if necessary	❖ Use additional nominal hours if
	provide special attention in the process/practical	provide special attention in the process/	necessary
	training	practical training	

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	❖ Introduce new and relevant vocabularies		
	❖ Use sign language interpreter	❖ Provide briefing /orientation on the	
Individual	❖ Provide briefing /orientation on the assignment	assignment	
assignment	❖ Provide visual recorded material	❖ Provide visual recorded material	
ASSESSME	NT METHODS:		
Interview	❖ Use sign language interpreter	❖ Speak loudly	❖ Use written response as an
	 Ensure or conform whether the proper 	 Using sign language interpreter if necessary 	option for the trainees having
	communication was conducted with the trainee		speech challenges
	through the service of the sign language interpreter		
	❖ Use short and clear questioning		
	❖ Time extension		
Written	❖ Prepare the exam using short sentences, multiple	 Prepare the exam using short sentences, 	❖ Use oral response as an option
test	choices, True or False, matching and short answers	multiple choices, True or False, matching	to give answer for trainees
	❖ Avoid essay writing	and short answers if necessary.	having severe upper limb
	❖ Time extension		impairment
			 Time extension for trainees
			having severe upper limb
			impairment

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Demonstra	❖ Use sign language interpreter	 Provide activity based assessment 	❖ Provide activity based
tion/	 Brief on the instruction of the exam 	 Brief on the instruction of the exam 	assessment
Observatio	 Provide activity-based/ practical assessment method 	 Use loud voice 	❖ Conduct close follow up
n	❖ Time extension	❖ Time extension	 Time extension
			*

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LO1. Adjust machine/s

- Product specifications are interpreted correctly in relation to machine setting requirements
- Machine is set in accordance with product specifications, machine manufacturer instructions and OHS practices

LO2. Perform sample production

- Material to be used for sampling is prepared
- Machine is operated in accordance with the new setting
- Sample is tested, or the test is organized, in accordance with workplace practices to ensure required standards of quality

LO3. Re-adjust machine settings to meet requirements

- Test results are interpreted to determine adjustment requirements
- Adjustment changes are assessed in accordance with product and machine specifications
- Appropriate production personnel are informed of the availability of the newly set up machine in accordance with the set requirement
- Records are maintained and reports prepared related to adjustment of machine settings, where necessary, in accordance with workplace practices

LO4 Maintain records

- Reports prepared related to adjustment of machine settings in accordance with workplace practices and
- Records are maintained

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Resource Requirements

IND	IND LEP4 M05 1221 - Perform Machines Set up for Product Change					
Item	Category/Item	Description/	Quantity	Recommended		
No.		Specifications		Ratio		
				(Item: Trainee)		
A.	Learning Materials					
1	TTLM.	Prepared by the trainer	25	1:1		
2	Reference book					
2.1	The Tanning Engineering Notebooks	Assomac Edition 2002	5	1:5		
2.2	Possible Defects in leather production	Gerard John	5	1:5		
2.3	Leather Technologists Pocket Book	SLTC 1999	5	1:5		
2.4	Machine operating manuals	manufacturers	5	1:5		
В.	Learning Facilities & Infrastructure					
1	Lecture room / work shop	Standard	1	1:25		
2	Library	Standard	1	1:25		
3	Model tannery	Standard	1	1:25		
4	Testing laboratory	Standard	1	1:25		
5	Lap top	Standard	1	1:25		
6	LCD projector	Standard	1	1:25		
7	White/Black board	Standard	1	1:25		
C.	Consumable Materials					
1	Raw material	Raw hide/skin/ wet blue/ crust/finished leather, Process	As required			

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		Chemical/ lab		
		reagents		
2	Copy paper	A4 size	5 rim	1:5
3	Marker/Chalk		1pkt	1:25
D.	Tools and Equipments			
1	Personal protective equipment	Glove, eye google, face mask, apron, coat	25	1:1
2	Measuring devices (weighing balance, Cylinder, pH meter/paper, viscometer, Baume meter, length scale)	As required	1	1:25

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LEARNING MODULE -06

TVET-PROGRAMME: Leather Processing Level-IV

MODULE TITLE: Performing Production Costing

MODULE CODE: IND LEP4 M06 1221

NOMINAL DURATION: 63 hours

MODULE DESCRIPTION: This module covers the knowledge, attitude and skills required to provide appropriate information to perform costing at various stages of leather processing operations.

LEARNING OUTCOMES

At the end of the module the learner will be able to:

- LO1. Identify and determine the types of production costs
- LO2. Develop and record details for cost calculation
- LO3. Perform total production cost estimation
- LO4. Report and Maintain records

MODULE CONTENTS:

LO1. Identify and determine the types of production costs

- 1.1 Types of production costs for unit process and operation
 - 1.1.1 Direct production cost
 - 1.1.2 Indirect production cost

LO2. Develop and record details for cost calculation

- 2.1 Elements of cost for production cost estimation
 - 2.1.1 Quantify Material consumption and energy consumption in terms of monetary value
 - 2.1.2 Labor utilization in terms of monetary value
- 2.2 Develop recording format

LO3. Perform total production cost estimation

3.1 Organize cost information's

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3.2 Estimating production cost of finished leather

LO4 Report and Maintain records

- 4.1 Reporting production/ product cost
- 4.2 Documentation and communication for total production of leather product

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LEARNING M	LEARNING METHODS:				
For None	Reasonable Adjustment for Trainees with Disability (TWD)				
Impaired	Deaf	Hard of hearing	Physical impairment		
Trainees					
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	 Organize the class room seating 		
discussion	❖ Arrange the class room seating to be	arrangement to be accessible to trainees	arrangement to be accessible for		
	conducive for eye to eye contact	❖ Speak loudly	wheelchairs users.		
	❖ Make sure the luminosity of the light of class	❖ Ensure the attention of the trainees	❖ Facilitate and support the		
	room is kept	❖ Present the lecture in video format	trainees who have severe		
	 Introduce new and relevant vocabularies 	❖ Ensure the attention of the trainees	impairments on their upper		
	 Use short and clear sentences 		limbs to take note		
	 Give emphasis on visual lecture and ensure 		 Provide Orientation on the 		
	the attention of the trainees		physical feature of the work		
	❖ Avoid movement during lecture time		shop		
	❖ Present the lecture in video format				
	❖ Summarize main points				

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Demonstration	❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
	 Use video recorded material 	 Use Video recorded material 	trainees having severe upper
	 Ensure attention of the trainees 	 Ensure the attention of the trainees 	limbs impairment to operate
	 Provide structured training 	 Provide tutorial support 	equipment/ machines
	 Show clear and short method 	(if necessary)	❖ Assign peer trainees to assist
	❖ Use gesture		❖ Conduct close follow up
	 Provide tutorial support (if necessary) 		❖ Provide tutorial support
			(if necessary
Group	 Use sign language interpreters 	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
discussion	❖ Facilitate the integration of trainees with	group members	peers
	group members	❖ Conduct close follow up	
	❖ Conduct close follow up	❖ Introduce the trainees with other group	
	❖ Introduce the trainees with other group	member	
	member	❖ Inform the group members to speak loudly	
	*		
Exercise	❖ Conduct close follow up and guidance	❖ Conduct close follow up and guidance	❖ Assign peer trainees
	❖ Provide tutorial support if necessary	❖ Provide tutorial support if necessary	❖ Use additional nominal hours if
	❖ provide special attention in the	provide special attention in the process/	necessary

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	process/practical training	practical training	
	❖ Introduce new and relevant vocabularies		
	 Use sign language interpreter 	❖ Provide briefing /orientation on the	
Individual	❖ Provide briefing /orientation on the	assignment	
assignment	assignment	 Provide visual recorded material 	
	❖ Provide visual recorded material		
ASSESSMENT	METHODS:	- 1	
Interview	 Use sign language interpreter 	❖ Speak loudly	❖ Use written response as an
	❖ Ensure or conform whether the proper	 Using sign language interpreter if necessary 	option for the trainees having
	communication was conducted with the		speech challenges
	trainee through the service of the sign		
	language interpreter		
	❖ Use short and clear questioning		
	❖ Time extension		
Written test	 Prepare the exam using short sentences, 	 Prepare the exam using short sentences, 	❖ Use oral response as an option
	multiple choices, True or False, matching	multiple choices, True or False, matching	to give answer for trainees
	and short answers	and short answers if necessary.	having severe upper limb
	❖ Avoid essay writing		impairment

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	❖ Time extension		❖ Time extension for trainees
			having severe upper limb
			impairment
Demonstration	❖ Use sign language interpreter	❖ Provide activity-based assessment	❖ Provide activity-based
/ Observation	 Brief on the instruction of the exam 	❖ Brief on the instruction of the exam	assessment
	 Provide activity-based/ practical assessment 	❖ Use loud voice	❖ Conduct close follow up
	method	❖ Time extension	❖ Time extension
	❖ Time extension		*

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LO1. Identify and determine the types of production costs

- Direct production costs for unit processes and operations are identified and determined
- Indirect production costs are identified and determined as per the work place procedures

LO2. Develop and record details for cost calculation

- Detailed consumption of raw materials, chemicals consumables and labour requirements are quantified and recorded
- Appropriate recording format is developed and maintained

LO3. Perform total production cost estimation

- Aggregate all direct and indirect production costs for a specified product, where final cost is to be estimated
- Based on the available cost information total production/product cost is estimated.

LO4 Report and Maintain records

- Estimated total production /product cost is reported to the respective finance/top management for final price determination
- All relevant records and reports prepared are maintained

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Annex: Resource Requirements

IND	LEP4 M06 1221 - Perform Pro	duction Costing		
Item	Category/Item	Description/	Quantity	Recommended
No.		Specifications		Ratio
				(Item: Trainee)
A.	Learning Materials			
1	TTLM.	Prepared by the	25	1:1
1	I I LIVI.	trainer	23	1.1
2	Reference book			
	Theory and Practice of Leather	K.T. Sarkar.		
2.1	Manufacture	Revised Edition	5	1:5
	wanuracture	2005		
2.2	Leather Technologists Pocket	SLTC 1999	5	1:5
	Book		5	
2.3	Machine operating manuals	manufacturers	5	1:5
2.4	The Tanning Engineering	Assomac Edition	5	1:5
	Notebooks	2002	3	1.3
В.	Learning Facilities &			
ъ.	Infrastructure			
1	Lecture room / work shop	Standard	1	1:25
2	Library	Standard	1	1:25
3	Lap top	Standard	1	1:25
4	LCD projector	Standard	1	1:25
5	White/Black board	Standard	1	1:25
C.	Consumable Materials			
1	Copy paper	A4 size	5 rim	1:5
2	Market/Chalk		1pkt	1:25
D.	Tools and Equipments			
1	Calculator	Standard	5	1:5

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LEARNING MODULE 07

TVET-PROGRAMME: Leather Processing Level-IV

MODULE TITLE : Implementing and monitoring environmentally sustainable work practices

MODULE CODE: IND LEP4 M07 1221

NOMINAL DURATION: 105 Hours

MODULE DESCRIPTION: This module covers the competence required to apply knowledge and skill in using cleaner leather production options with particular emphasizes on the importance of constantly reviewing leather making technology and techniques in order to ensure that environmental impacts of the processes are made reduced or eliminated and efficient use of resources without compromising the quality of end product.

LEARNING OUTCOMES

At the end of the module the learner will be able to:

- LO1. Identify environmentally sensitive processes
- LO2. Apply cleaner processing option
- LO3. Monitor cleaner processing option

MODULE CONTENTS:

LO1. Identify environmentally sensitive processes

- 1.1 Environmentally sensitive leather processing operations
- 1.2 Cleaner leather processing options
 - 1.2.1 Relevant information associated with new process options
 - 1.2.2 Comparing cleaner processing options with existing ones

LO2. Apply cleaner processing option

- 2.1 Testing of new leather processing option
- 2.2 Customizing and implementing new leather processing options
 - 2.2.1. Assessing features and functions of the new processing option
 - 2.2.2. Implementing approved new leather processing option

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LO3. Monitor cleaner processing option

- 3.1 Evaluating the suitability of implemented new processing option
 - 3.1.1 Performance and workability of the new process option
 - 3.1.2 Seeking feedback from interested party
 - 3.1.3 Corrective or improvement actions
- 3.2Records on cleaner processing option implementation
 - 3.2.1 Documenting performance and improvement
 - 3.2.2 Compiling best practices

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LEARNING 1	LEARNING METHODS:				
For None	Reasonable Adjustment for Trainees with Disability (TWD)				
Impaired	Deaf	Hard of hearing	Physical impairment		
Trainees					
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	 Organize the class room seating 		
discussion	 Arrange the class room seating to be 	arrangement to be accessible to trainees	arrangement to be accessible for		
	conducive for eye to eye contact	❖ Speak loudly	wheelchairs users.		
	 Make sure the luminosity of the light of class 	❖ Ensure the attention of the trainees	❖ Facilitate and support the		
	room is kept	❖ Present the lecture in video format	trainees who have severe		
	 Introduce new and relevant vocabularies 	❖ Ensure the attention of the trainees	impairments on their upper		
	 Use short and clear sentences 		limbs to take note		
	 Give emphasis on visual lecture and ensure 		 Provide Orientation on the 		
	the attention of the trainees		physical feature of the work		
	 Avoid movement during lecture time 		shop		
	❖ Present the lecture in video format				
	❖ Summarize main points				

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Demonstration	❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
	 Use video recorded material 	 Use Video recorded material 	trainees having severe upper
	 Ensure attention of the trainees 	 Ensure the attention of the trainees 	limbs impairment to operate
	❖ Provide structured training	 Provide tutorial support 	equipment/ machines
	 Show clear and short method 	(if necessary)	❖ Assign peer trainees to assist
	❖ Use gesture		❖ Conduct close follow up
	❖ Provide tutorial support (if necessary)		❖ Provide tutorial support
			(if necessary
Group	❖ Use sign language interpreters	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
discussion	❖ Facilitate the integration of trainees with	group members	peers
	group members	❖ Conduct close follow up	
	❖ Conduct close follow up	❖ Introduce the trainees with other group	
	❖ Introduce the trainees with other group	member	
	member	 Inform the group members to speak loudly 	
	*		
Exercise	❖ Conduct close follow up and guidance	❖ Conduct close follow up and guidance	❖ Assign peer trainees
	❖ Provide tutorial support if necessary	❖ Provide tutorial support if necessary	❖ Use additional nominal hours if
	* provide special attention in the	provide special attention in the process/	necessary

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	process/practical training	practical training	
	❖ Introduce new and relevant vocabularies		
	 Use sign language interpreter 	❖ Provide briefing /orientation on the	
Individual	Provide briefing /orientation on the	assignment	
assignment	assignment	 Provide visual recorded material 	
	 Provide visual recorded material 		
ASSESSMENT	METHODS:		
Interview	 Use sign language interpreter 	❖ Speak loudly	❖ Use written response as an
	 Ensure or conform whether the proper 	 Using sign language interpreter if necessary 	option for the trainees having
	communication was conducted with the		speech challenges
	trainee through the service of the sign		
	language interpreter		
	 Use short and clear questioning 		
	❖ Time extension		
Written test	Prepare the exam using short sentences,	 Prepare the exam using short sentences, 	❖ Use oral response as an option
	multiple choices, True or False, matching and	multiple choices, True or False, matching	to give answer for trainees
	short answers	and short answers if necessary.	having severe upper limb
	❖ Avoid essay writing		impairment

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	❖ Time extension		❖ Time extension for trainees
			having severe upper limb
			impairment
Demonstration	❖ Use sign language interpreter	❖ Provide activity based assessment	❖ Provide activity based
/ Observation	 Brief on the instruction of the exam 	❖ Brief on the instruction of the exam	assessment
	 Provide activity-based/ practical assessment 	❖ Use loud voice	❖ Conduct close follow up
	method	❖ Time extension	❖ Time extension
	❖ Time extension		*

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LO1. Identify environmentally sensitive processes

- Identify and list environmentally sensitive operation requiring improved resource utilization and environmental protection.
- Identify possible new process option for cleaner leather production
- Relevant information and all necessary resources are identified and organized
- Situations are identified where existing knowledge can be used as the basis for customizing new process option and developing new skills, wherever appropriate

LO2. Apply cleaner processing option

- Testing of new process option is conducted according to relevant work practices
- Features and functions of new process option is used for solving organizational problems
- The new process option is customized and implemented

LO3. Monitor cleaner processing option

- The new process option is evaluated for performance, workability and against OHS practices.
- Environmental considerations are determined from new or upgraded technique.
- Feedback is sought from interested party, where appropriate
- Corrective or improvement actions are taken and reviewed, as appropriate
- Documentation associated with performances, best practices, corrective and/or improvement actions, etc. are registered and retained to ensure suitability of the processes, where applicable



Annex: Resource Requirements

IND LPS4 M11 0321 -

Implementing and monitoring environmentally sustainable work practices						
Item	Category/Item	Description/	Quantity	Recommended		
No.		Specifications		Ratio		
				(Item: Trainee)		
A.	Learning Materials					
1	TTLM.	Prepared by the trainer	25	1:1		
2	Reference book					
2.1	Leather Technicians Hand	J.H. Sharphouse, BSc.	5	1:5		
	book	Revised edition 1983	3	1.5		
2.2	Theory and Practice of Leather	K.T. Sarkar. Revised	5	1:5		
	Manufacture	Edition 2005		1.5		
2.3	The Tanning Engineering	Assomac Edition 2002	5	1:5		
2.3	Notebooks		3	1:5		
2.4	Possible Defects in leather	Gerard John	5	1:5		
	production		3	1.5		
2.5	Leather Technologists Pocket	SLTC 1999	5	1:5		
	Book		3	1.5		
2.6	Machine operating manuals	manufacturers				
В.	Learning Facilities &					
	Infrastructure					
1	Lecture room / work shop	Standard	1	1:25		
2	Library	Standard	1	1:25		
3	Model tannery	Standard	1	1:25		
4	Testing laboratory	Standard	1	1:25		
5	Lap top	Standard	1	1:25		
6	LCD projector	Standard	1	1:25		
7	White/Black board	Standard	1	1:25		
C.	Consumable Materials					
		Raw hide/skin/ wet				
1	Raw material	blue/ crust/finished	As required			
		leather, Process				

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		Chemical/ lab reagents		
2	Copy paper	A4 size	5 rim	1:5
3	Marker/chalk	Standard	1pkt	1:25
4	Duster	Standard	2	2:25
D.	Tools and Equipment			
1	PPE (overcoat, boot, glove)		1	1:25
	Measuring devices (weighing balance, Cylinder, pH	Standard	1	1:25
	meter/paper, viscometer, Baume meter, length scale)			

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